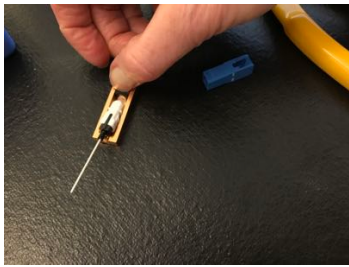




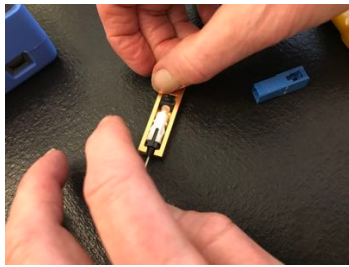
Slip conn body and heat shrink sleeve on fiber to splice to SOC



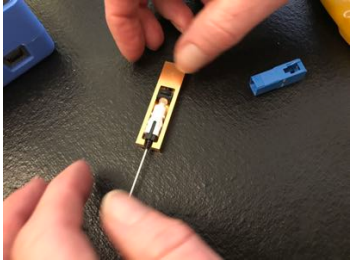
Cleave the fiber and insert in splicer



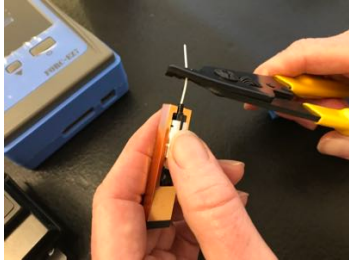
Insert SOC in carrier - pull back spring with thumbnail



Connector must be fully seated in carrier



Release spring clip gently



Strip fiber on SOC in 2-3 cuts



Strip to base of holder



Strip off 250 micron buffer completely



Make sure 250 micron buffer is stripped



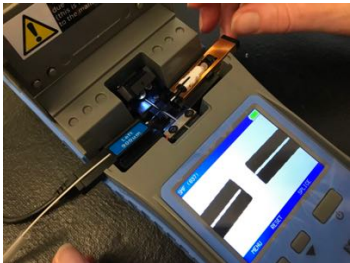
Clean the fiber as usual



Insert the holder in the splicer like any fiber holder



The fiber is ready to cleave



After cleaving, place holder in splicer



Close bracket over V-grooves



Close splicer lid



Initiate splice process



Alignment



Splicing



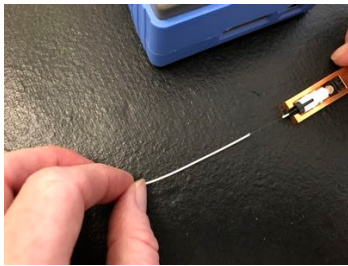
Open lid, lift center bracket



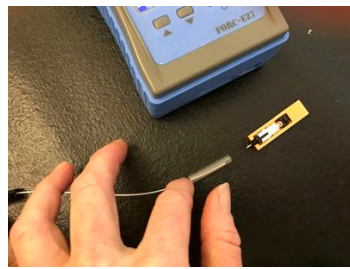
Lift left fiber holder lid carefully



Remove fiber and carrier



Place assembly on fiber work mat



Slide heat shring up on end of fiber extending from SOC



Use fingernail to release SOC and lift out of holder with heat shrink tubing



Carefully!



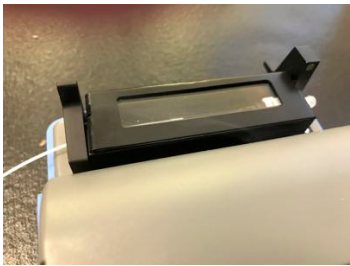
Place in oven as shown, SOC near right



Close oven - Right clamp will not close



Start oven



Watch for smoke - it's normal



Open oven when heat cycle is finished



Still work gently



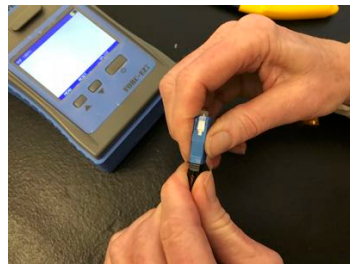
Slide black connector body over heat shring tubing, align groove in body to black line on SOC



Snap body together and tighten nut snugly



Snap blue connector latch over connector body



Finished connector

